Canovelles, June 2023

The company Luz Negra, S.L. with registrated office in C/Carles Buhigues 13, Polígono Industrial Can Castells, 08420 Canovelles (Barcelona, Spain)

# **CERTIFIES**

That the following products described below have carried out the relevant technical tests according to the data:

Product reference:

01.007 - 01.008 - 01.009 - 01.022 - 01.010 - 01.011 - 01.012 -

01.021

Product name:

led profile California

## Aluminium base for extrusion:

Type: E01, ALLOY 6063/6060, batch 30001 with composition:

Fe	Cu	Mn	Si	Zn	Ti	Mg	Al
0.21	0.00	0.02	0.44	0.00	0.01	0.43	98.87%

(data given by supplier)

#### Thermal hardening treatment

Status: T5

Characteristics hardness min. surface				
Webster	Brinell			
10	60			

Dureza real				
Webster				
10				

According to normative UNE EN 755-1 and UNE EN 12020-1

## Aluminium base for extrusion:

Type: E01, ALLOY 6063/6060, batch 52594 with composition:

Fe	Cu	Mn	Si	Zn	Ti	Mg	Al
0.22	0.02	0.05	0.43	0.02	0.01	0.38	98.86%

(data given by supplier)

# Thermal hardening treatment

Status: T5

Characteristics hardness min. surface				
Webster	Brinell			
10	60			

Dureza real
Webster
10

According to normative UNE EN 755-1 and UNE EN 12020-1

#### **Dimensions and tolerances:**

According to drawing UNE EN 755-9 and UNE EN 12020-2



#### Surface treatment anodised:

The profile in question has received S55 finishing which corresponds to silver anodising (10 Microns) and the corresponding testing has been carried out according to Qualicoat edition 01/07/2010:

Test	Normative	Characteristics
Thickness	UNE EN ISO 2360	Int. (5-10) and Ext. (15-20) microns
Weight loss	UNE EN 12373-7	>= 30 mg/dm2
Testing with colour drop	UNE EN 12373-4	0 - 2

The product described has been tested according to the standards listed above. It is possible to use the CE marking.

The certificate is issued under the responsibility of the manufacturer (data issued by the manufacturer). For the record and at request of the interested party, this certificate has been issued.



Nuño Tellez CEO Canovelles, June 2023



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